



Dart Aerospace Ltd.
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D3916-5
Job Sheet 187717



Part No: **D3916-5**

Job Qty: **8 ea**

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Large Fab-5		<i>ML</i>
100	Large Fab	8 pcs	12/12/18	12/12/18	0.00	3.20	Large Fab 8		<i>ML</i> DAS
110	QC	8 pcs	12/12/18	12/12/18	0.00	0.00	QC6		DEC 12 2018 68
120	Packaging	8 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3 Large Fab		<i>ML</i> 9-89
130	QC21-SA	8 Ea	12/12/18	12/12/18	0.00	0.00	QC21		DEC 12 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" and use jig for other
Descriptions: line***

120 - LOCATION: WA004-4

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	33.3280 ft (4.166 ea)	90-Start up Operation	<i>S124 711</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	33	92	0

Part Specifications

Specifications could not be found.



Container No: **S137213**



Part: **D3916-5**

Job No: **187717**

Serial No/Batch: **S137213**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 12/12/18 10:15 AM Dart.lajeunesse.marie

Date: 12/12/18

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					